





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACTION See Notification of Transmittal of International						
T 44512WO/70/hs	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)						
International application No.	International filing date (day/month/year) Priority date (day/month/year)						
PCT/DE2003/003905	26 November 2003 (26.11.2003) 09 December 2002 (09.12.2002)						
International Patent Classification (IPC) or national classification and IPC B29C 49/00, 49/48, B29D 23/00							
Applicant UNICOR GMBH RAHN PLASTMASCHINEN							
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 							
2. This REPORT consists of a total of	5 sheets, including this cover sheet.						
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).							
These annexes consist of a tot	tal of 4 sheets.						
3. This report contains indications relat	ting to the following items:						
I Basis of the report							
II Priority							
III Non-establishment o	of opinion with regard to novelty, inventive step and industrial applicability						
IV Lack of unity of inve	ention						
V Reasoned statement of citations and explana	under Article 35(2) with regard to novelty, inventive step or industrial applicability; ations supporting such statement						
VI Certain documents ci	•						
VII Certain defects in the	e international application						
VIII Certain observations							
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Date of submission of the demand	Date of completion of this report						
11 June 2004 (11.06.20	004) 29 August 2005 (29.08.2005)						
Name and mailing address of the IPEA/EP	Authorized officer						
Facsimile No.	Telephone No.						

Form PCT/IPEA/409 (cover sheet) (July 1998)

Translation

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International application No.

I. Basis of		PCT/DE2003/003905
1. With reg	gard to the elements of the international application:*	
th	e international application as originally filed	
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With many	d to the language, all the elements marked above were available or furnished application was filed, unless otherwise indicated under this item.	ter of
the la	ional application was filed, unless otherwise indicated under this item. ents were available or furnished to this Authority in the following language anguage of a translation furnished for the purposes of international search (using anguage of publication of the international application (under Rule 48.3(b)).	inder Rule 23.1(b)).
or 55	•	iminary examination (under Rule 55.2 and/
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	the description, pages	1
	the claims, Nos.	,
	the drawings, sheets/fig	1
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beyond t	ort has been established as if (some of) the amendments had not been mad he disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).*	le, since they have been considered to go
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eplacement si this report nd 70.17).	and are not annexed to this report since they de	not contain Article 14 are referred to
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rnati	onal	application No.
PCT/I	DΕ	03/03905

v.	Reasoned statement under Article 3 citations and explanations supporti	35(2) with regard to no ng such statement	ovelty, inventive step or industrial applic	ability;
1.	Statement			
	Novelty (N)	Claims	1-4	YES
		Claims		NO
	Inventive step (IS)	Claims	1-4	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-4	YES
		Claims		NO

- 2. Citations and explanations
 - 1. Reference is made to the following document:

D1: US-A-4492551.

- The following observations are made with reference to PCT Article 33.
- Document D1, which is considered the prior art 2.1 closest to claim 1, discloses (the references between parentheses relate to document D1) a mould half shell for a device (figure 1) for producing pipes having transverse grooves, wherein the half shell (2) comprising end faces (see the view in figure 2) which are oriented alongside a moulding section (9) in the direction of feed (4) and are disposed parallel and close to each other, contact each other closely and with a positive fit; a base area (30); and on its inside a cooling channel (33) with a coolant inlet (34) and a coolant outlet (36) for a coolant, wherein the inlet and outlet discharge into the base area (30) of the half shell (2) at a distance from each other. The subject matter of claim 1 differs from the above in that the coolant inlet and the coolant outlet, as seen when

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looking at the end faces of the half shells (2), intersect and are oriented in opposite directions to the direction of feed of the half shells (2) so as to ensure that the coolant is delivered to the cooling channel.

The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

The problem to be solved by claim 1 is to increase the water flow rate through the cooling channel (see page 2, paragraph 3).

The available prior art offers nothing to suggest the features of the solution as proposed in the characterizing part of claim 1. The features of the solution are also not disclosed in the search report citations. Consequently, the subject matter of claim 1 involves an inventive step (PCT Article 33(3)).

- 2.2 Claims 3-4 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.
- Claims 1-4 meet the requirement for industrial applicability (PCT Article 33(4)).